

shp Jan 15

Work Order ID 84116 -1

84116

May-03-12 11:25:45 AM

Item ID: D412-707-011

Accept

N9000040100

Setup Start *NS1*

Revision ID:

Item Name: Emergency Escape Ladder, 212/412

Stop *NS2*

Start Date: 03/05/2012 Start Qty: 1.00 *1*

Cust Item ID:

Required Date: 17/05/2012 Req'd Qty: 1.00 *1*

Customer:

Reference:

Approvals: Process Plan: MCT

Date: 12/05/03 Tooling:

Date:

Run Start *NR1*

QC:

Date: SPC (Y/N):

Date:

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
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IIN D412-707	A
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100

100

DC

Document Control

DOCUMENT CONTROL

Memo

Photocopy bluefiles and create labels per PPP D412-707-011 CHG001

0.00

0.00

DAS
15
2-3
B-131

1 H for MCT 13-1-9

120

120

Packaging

Packaging

Pick Kit

Packaging

Memo

0.00

0.00

43/1/10 e

130

130

QC

Quality Control

QC4- 100% Inspect kits for completeness

Memo

0.00

0.00

DAS
15
2-3
B-1.31

1

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 84116

May-03-12 11:25:45 AM

84116

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Item ID: D412-707-011

Accept

N9000040100

Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Emergency Escape Ladder, 212/412

Start Date: 03/05/2012 Start Qty: 1.00 ***1***

Cust Item ID:

Required Date: 17/05/2012 Req'd Qty: 1.00 ***1***

Customer:

Reference:

Approvals: Process Plan: Date: Tooling: Date: Run Start ***NR1***
QC: Date: SPC (Y/N): Date: Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
140		0.00							
140	Packaging								
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D412-707-011								
	Location: _____								
	PPP Rev: _____								
150		0.00							
150	QC21- Final Inspection - Work Order Release								
QC	Memo	0.00							
Quality Control									

13/2/25

DAS
06

13/2/21

was already
lost.
#97649
to pull ladder
MF
13-2-21

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

May-03-12 11:25:48 AM

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Work Order ID: 84116

84116

Parent Item: D412-707-011

D412-707-011

Parent Item Name: Emergency Escape Ladder, 212/412

Start Date: 03/05/2012

Required Date: 17/05/2012

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A04.11.10New issueKJ/JLM
ISSUE DD VERF:EC

IPP REV:B 12.04.11 NEW

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D4617-041		Manufactured	No			120	Each	0.0000	1	1			
D4617-041													
Emergency Escape Ladder													

**

B 84775 10
X B 84118 10
54

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries